# STELLA GRUPPE

German Precision Grinding Wheels

CERTIFIED QUALITY MADE IN GERMANY



## PRODUCT LINES AND QUALITY

## PRODUCT LINES

- **STELLA** Plus
- **STELLA** New Generation
- **STELLA** Select
- **STELLA** SNS High Porosity Wheel
- **STELLA** White Star

## PRODUCT QUALITY

| | | |
|---|---|---|
| **Grain Type** | 1 A - 19 A<br>20 A - 59 A<br>60 C - 85 C<br>90 A - 99 A | Standard Corundum (NK)<br>High Class and Special Corundum (EK),<br>Silicon Carbide (SIC)<br>Sintered Corundum |
| **Grain Size** | from 8<br>to 1200 | rough<br>fine |
| **Hardness Grade** | from E<br>to T<br><br>von 5<br>bis 250 | very soft<br>very hard<br><br>very hard<br>very soft (Honing and Finish Tools) |
| **Structure** | from 3<br>to 22 | very close<br>very open |
| **Bonding** | V =<br>B =<br>BF = | Ceramic<br>Resin Bonded without fibre<br>Resin Bonded with fibre |

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