STELLA GRUPPE

German Precision Grinding Wheels

Cup wheels for hand-held rail grinding machines

6Sp-125x65xM20 right resp. left W35xE23 v_c = 50 m/s



WE MANUFACTURE AT HIGHEST QUALITY LEVELS - PLEASE CHOOSE FROM OUR WIDE PRODUCTION PROGRAM

Label colour	Specification		Application
	1A 14 R5 B3-50	universal	Thermit weldings, hot and cold grinding
	41A 14/00 Qu5 B3-50	hard	Head checks, elimination of corrugation
	40A 14/00 P5 B3-50	medium hard	Head checks, elimination of corrugation
	1A 16/00 O7 B-50	soft	For grooved and vignole rails: Rail head profile, running surface, head checks
	1A 16/00 P7 B-50	medium hard	For grooved and vignole rails: Rail head profile, running surface, thermit and electric weldings, hot grinding
	1A16 Qu5 B-50	hard	For grooved and vignole rails: Rail head profile, running surface, thermit weldings, hot grinding
	1A 16/20 S5 B-50	very hard	For grooved and vignole rails: Running edge, running surface, thermit weldings, cold grinding

www.stella-gruppe.com

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